NUMERICAL INVESTIGATION OF RETRIAL QUEUEING INVENTORY SYSTEM WITH A CONSTANT RETRIAL RATE, WORKING VACATION, FLUSH OUT, COLLISION AND IMPATIENT CUSTOMERS

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Abstract

The retrial queueing inventory system with working vacation, flush out, balking, breakdown, and repair, as well as a constant retrial rate and orbital client collision are all examined in this study. We made the assumption that customers arrive through a Markovian arrival process and that they would get phase-type services from the server. The inventory is replenished using a (s, S) and (s, Q) strategy, and it is expected that the replenishment time will follow an exponential distribution. If there are zero inventory items, no customers in the orbit, or both, the server will go into working vacation mode. When a customer retries an orbit while the server is serving arriving customers, the orbital customer may collide with the arriving customer during that retry, in which case both of them will be shifted back into orbit; otherwise, the orbital customer may avoid colliding with the arriving customer and may rejoin the orbit for another retry. The number of customers in the orbit and the inventory level may be found in the steady state. A cost analysis is produced along with the establishment of various important performance measures. Moreover, some numerical examples are provided to clarify our mathematical notion.

Keywords: Marko vian arrival process, PH-distribution, working vacation, collision of orbital customers, flus out.

AMS Subject Classification (2010): 60K25, 68M30, 90B22.

1. INTRODUCTION

Retrial queues occur when initial consumers identify all servers and/or waiting space full. They may choose to try again after a random length of time or abandon the system per manently. RQ models have been thoroughly resear ched in a significan number of papers. Artalejo et al. [3] introduced the concept of retrial requests for inventor y. They assumed that demand points are Poisson processes, wher eas lead and retrial time points are exponential. They thought that the orbit's size is limitless. Manuel et al.[8] proposed a retrial inventor y system that includes a service facility. They assumed clients come according to a Marko vian arrival process (MAP), that service time for each client follows a phase-type distribution (PH), that lead time, lifetime of each item, and retrial times follow an exponential distribution.

Customers arrive at the single server retrial queueing-inv entory system under consideration in this study using a Markovian Arrival Process, also known as the flexibl point process. The MAP tries to accomplish significan generalisation of the Poisson process while keeping it tractable. Many real-w orld applications do not require a renewal procedure before arriving. As a result, the most useful tool for simulating renewal and non-renewal appearance situations is the MAP. We can have realistic arrival patterns in this model because of the MAP, which also accounts for correlations and dependencies between arrivals. Further more, the continuous-time case is necessary, even though the MAP is define for both discrete and continuous periods. See Chakra varthy [5] and Neuts [10] for further details on the MAP and its properties.

The notion of server vacation was firs presented in the retry inventor y system by Sivakumar[17]. For lead, inter-trial, inter-demand, and server vacation durations, he made the assumption that the distributions would be exponential. He also believed that these incidents are unrelated to one another. He instituted a programme of repeated vacations. A two-commodity substitutable retrial inventor y system with a shar ed ordering strategy was examined by Sivakumar [15]. Sivakumar [16] examined a system of perishable inventor y that had requests for retrials. The exponentially distributed lead periods for orders, the finit source of requests, the exponentially distributed life durations for stored objects, and the exponentially distributed inter-retrial intervals have all been assumed by the author. A two-commodity stochastic inventor y technique with a complement item was proposed by Jeganathan et al. [11] in the context of a traditional retrial facility. When the primar y item is out of supply, each new client will immediately enter an orbit of infinit capacity.

A M/M/1 retrial queue under (s, S) policy with a storage system was examined by Shajin and Krishnamoorthy [14]. The authors use the assumption that when the server is inactive, the exter nal arrivals immediately enter an orbit and that the time between two successive retrials has an exponential distribution. Only the client at the head of the orbit is allowed to reach the server. In contrast to the traditional method of employing just one vendor, Chakra varthy and Hayat [6] established the idea of multiple vendors responsible for replacing inventories. This way, replenishment happens via two vendors. The authors used the MAM to analyse the model in steady-state under the assumptions of a two-vendor system, where the lead times are exponentially distributed with a parameter that depends on the vendor, the demands occur according to a MAP, and the service times are PH. There are also interesting numerical examples given, such as a comparison of the systems with one and two vendors.

A queueing inventor y model in which a new customer comes and waits for service when the server is unavailable due to vacation was examined by Y Zhang et al. [19]. The model included the server's multiple vacations and dissatisfie clients. They were able to extract some significan perfor mance metrics and fin the matrix geometric solution of the steady-state probability by using the truncated approximation approach. Using numerical analysis, the impact of the probability and impatience rate on a few perfor mance metrics was examined. Using the genetic algorithm, the authors calculated the best possible policy and cost and arrived at the ideal service rate. Ayy appan et al. [4] studied the notions of working breakdo wn, collision, vacation, and reneging in a non-preemptive priority retrial queueing system with immediate feedback. They applied the supplementar y variable technique to their model and also provided particular cases.

Service interruptions were originally implemented in an inventor y model by Krishnamoorthy et al. [7]. They also belie ved that orders are processed instantly and that there is no limit to the amount of disruptions that can happen during a single service. Ushakumari [18] examined a (s, S) inventor y system with recurrent demands for unfulfille requests from the orbit and a random lead time. In their paper [1], Amirthakodi and Sivakumar spoke about retrial inventor y queueing with a single server and customer feedback, where the orbit size is finite. The retrial queueing model with exponential service time, Poisson arrival, and delayed feedback was examined by Meliko v et al. [9]. They used both (s, S) and (s, Q) replenishment policies for their study. In their analysis of an M/M/1/N queuing system with reverse balking, Kumar et al. [13] incorporate the idea of reverse reneging. Customers' input is used by Kumar and Som [?] in an M/M/1/N queuing system with reverse balking, reverse reneging, and retention of reneged customers. They calculate the system size stationary probability.

2. MODEL DESCRIPTION

- We examine a single-ser ver retrial queueing inventory model in which customers arrive at the system as represented by MAP, with D_0 and D_1 matrices as its dimension m. The service times, denoted as (γ, U) of order n, are assumed to follow the PH-distribution with $U^0 + Ue = 0$.
- If the server is available, he serves the customer right away upon their arrival. If not, the customer must enter the orbit of infinit. Every customer retries from the orbit at a constant rate, despite the size of the orbit. The inter-retrial times follow an exponential distribution with parameter δ .
- If the orbit is empty, the inventor y is zero, or both, then the server goes on vacation after serving the customer. Additionally, the vacation periods are expected to follow a η -parameter exponential distribution. In the event that a customer arrives during vacation time, the server will start charging the customer less for services than usual. Additionally, it is expected that the service times throughout the vacation period follow the PH distribution, denoted as $(\gamma, \theta U)$, with $0 < \theta < 1$. If the server examines the customer who is waiting in the system after completing this vacation, he will begin a normal busy period. Other wise, he is dor mant.
- The incoming customer may enter the orbit for a retry with probability q_1 or balk the system with probability p_1 during the service delivery, repair, and no inventory items, ensuring that $p_1 + q_1 = 1$.
- When a customer retries an orbit while the server is servicing incoming customers, there is a chance that the orbital customer and the incoming customer will collide and be shifted to the orbit with a probability of q_2 ; if not, the orbital customer may not collide and will rejoin the orbit for a subsequent retry with a probability of p_2 , such that $p_2 + q_2 = 1$.
- During regular busy periods, the server may get breakdo wn. As a result, the customer getting service at the moment must enter the orbit of limitless capacity. The server goes into idle mode when the repair operation is complete d. The breakdo wn times are exponentially distributed with parameter ψ , wher eas the repair times are PH-distributed with rate (α , T).
- All the customers in the orbit are flushe out periodicall y and the flus out times follow exponential distribution with parameter σ . The schematic picture of this model is provided in Figure 1.
- \otimes Kronecker product of two matrices of different dimensions. \oplus Kronecker sum of two matrices of different dimensions. *e* Column vector has an suitable size with each of its entries as 1. **0** It denotes zero matrices in the suitable order.

3. Analysis

In the following section, we establish the queueing-inv entory system's transition rate matrix. Assume that N(t), J(t), I(t), R(t), S(t), A(t) describe the total customers in the orbit, status of server, stock level, repair phases, service phases, arrival phases, respectively.

 $J(t) = \begin{cases} 0, & \text{server is idle in normal service mode,} \\ 1, & \text{server is busy in normal service mode,} \\ 2, & \text{server is idle in WV mode,} \\ 3, & \text{server is busy in WV mode,} \\ 4, & \text{server is repair mode.} \end{cases}$

Consider $X(t) = \{N(t), J(t), I(t), R(t), S(t), A(t)\}$ is a CTMC with state space

$$\Phi = \phi(0) \bigcup_{i=1}^{\infty} \phi(i).$$
(1)

wher e



Figure 1: Schematic representation

$$\begin{split} \phi(0) = & \{ (0, 0, u_1, u_4) : \ 0 \le u_1 \le S, \ 1 \le u_4 \le m \} \\ & \cup \{ (0, 1, u_1, u_3, u_4) : \ 1 \le u_1 \le S, \ 1 \le u_3 \le n, \ 1 \le u_4 \le m \} \\ & \cup \{ (0, 2, u_1, u_4) : \ 0 \le u_1 \le S, \ 1 \le u_4 \le m \} \\ & \cup \{ (0, 3, u_1, u_3, u_4) : \ 1 \le u_1 \le S, \ 1 \le u_3 \le n, \ 1 \le u_4 \le m \} \\ & \cup \{ (0, 4, u_1, u_2, u_4) : \ 1 \le u_1 \le S, \ 1 \le u_2 \le l, \ 1 \le u_4 \le m \} \end{split}$$

and for $i \ge 1$,

$$\begin{split} \phi(i) = & \{ (i, 0, u_1, u_4) : \ 0 \le u_1 \le S, \ 1 \le u_4 \le m \} \\ & \cup \{ (i, 1, u_1, u_3, u_4) : \ 1 \le u_1 \le S, \ 1 \le u_3 \le n, \ 1 \le u_4 \le m \} \\ & \cup \{ (i, 2, u_1, u_4) : \ 0 \le u_1 \le S, \ 1 \le u_4 \le m \} \\ & \cup \{ (i, 3, u_1, u_3, u_4) : \ 1 \le u_1 \le S, \ 1 \le u_3 \le n, \ 1 \le u_4 \le m \} \\ & \cup \{ (i, 4, u_1, u_2, u_4) : \ 1 \le u_1 \le S, \ 1 \le u_2 \le l, \ 1 \le u_4 \le m \} \end{split}$$

3.1. Construction of the QBD process for Model 1

The generator matrix of the Markov chain under (s, S) policy is given by:

$$\mathbf{Q} = \begin{bmatrix} A_{00} & A_{01} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \dots \\ A_{10} & F_1 & F_0 & \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \dots \\ A & F_2 & F_1 & F_0 & \mathbf{0} & \mathbf{0} & \dots & \dots \\ A & \mathbf{0} & F_2 & F_1 & F_0 & \mathbf{0} & \dots & \dots \\ A & \mathbf{0} & \mathbf{0} & F_2 & F_1 & F_0 & \dots & \dots \\ \vdots & \vdots & \vdots & \ddots & \ddots & \ddots & \dots & \dots \\ \vdots & \vdots & \vdots & \ddots & \ddots & \ddots & \dots & \dots \end{bmatrix}$$

The entries in the block matrices of \mathbb{Q} are define as follows,

wher e

$$A_{00} = \begin{bmatrix} A_{00}^{11} & A_{00}^{12} & 0 & 0 & 0 \\ 0 & A_{00}^{22} & A_{00}^{23} & 0 & 0 \\ A_{00}^{31} & 0 & A_{00}^{33} & A_{00}^{34} & 0 \\ 0 & A_{00}^{42} & A_{00}^{43} & A_{00}^{44} & 0 \\ A_{00}^{51} & 0 & 0 & 0 & \dots & 0 & C_2 \\ 0 & C_3 & 0 & \dots & 0 & 0 & \dots & 0 & C_2 \\ 0 & 0 & C_3 & \dots & 0 & 0 & \dots & 0 & C_2 \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & 0 & \dots & C_3 & 0 & \dots & 0 & C_2 \\ 0 & 0 & 0 & \dots & 0 & C_4 & \dots & 0 & 0 \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & 0 & \dots & 0 & 0 & \dots & 0 & C_4 \end{bmatrix},$$

$$A_{00}^{22} = \begin{bmatrix} C_5 & 0 & 0 & \dots & 0 & 0 & \dots & 0 & C_4 & 0 \\ 0 & 0 & 0 & \dots & 0 & 0 & \dots & 0 & C_4 \\ 0 & 0 & 0 & \dots & 0 & 0 & \dots & 0 & C_6 \\ 0 & C_5 & 0 & \dots & 0 & 0 & \dots & 0 & C_6 \\ 0 & 0 & 0 & \dots & 0 & 0 & \dots & 0 & C_6 \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & 0 & \dots & 0 & C_7 & \dots & 0 & 0 \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & 0 & \dots & 0 & 0 & \dots & 0 & C_7 \end{bmatrix},$$

where $C_1 = (D_0 + p_1 D_1) - \beta I_m$, $C_2 = \beta I_m$, $C_3 = D_0 - \beta I_m$, $C_4 = D_0$, $C_5 = U \oplus (D_0 + p_1 D_1) - (\psi + \beta) I_{nm}$, $C_6 = \beta I_{nm}$, $C_7 = U \oplus (D_0 + p_1 D_1) - \psi I_{nm}$. $A_{00}^{23} = I_S \otimes U^0 \otimes I_m$, $A_{00}^{31} = I_{S+1} \otimes \eta I_m$,

$$A_{00}^{12} = \begin{bmatrix} \mathbf{0} \\ I_S \otimes \gamma \otimes D_1 \end{bmatrix},$$

$$A_{00}^{33} = \begin{bmatrix} C_8 & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_9 \\ \mathbf{0} & C_{10} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_9 \\ \mathbf{0} & \mathbf{0} & C_{10} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_9 \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{11} & \dots & \mathbf{0} & \mathbf{0} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & C_{11} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{11} \end{bmatrix},$$

where $C_8 = (D_0 + p_1 D_1) - (\eta + \beta) I_m$, $C_9 = \beta I_m$, $C_{10} = D_0 - (\eta + \beta) I_m$, $C_{11} = D_0 - \eta I_m$. $A_{00}^{42} = I_{S+1} \otimes \eta I_{nm}$, $A_{00}^{43} = I_S \otimes \theta U^0 \otimes I_m$, $A_{00}^{34} = \begin{bmatrix} \mathbf{0} \\ I_S \otimes \gamma \otimes D_1 \end{bmatrix}, A_{00}^{44} = \begin{bmatrix} C_{12} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{13} \\ \mathbf{0} & C_{12} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{13} \\ \mathbf{0} & \mathbf{0} & C_{12} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{13} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{14} & \dots & \mathbf{0} & \mathbf{0} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{14} \end{bmatrix},$ wher e $C_{12} = \theta U \oplus (D_0 + p_1 D_1) - (\eta + \beta) I_{nm}, C_{13} = \beta I_{nm}, C_{14} = \theta U \oplus (D_0 + p_1 D_1) - \eta I_{nm}.$ $A_{00}^{51} = \begin{bmatrix} \mathbf{0} & I_S \otimes T^0 \otimes I_m \end{bmatrix}, A_{00}^{55} = \begin{bmatrix} C_{15} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{16} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{16} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{16} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{16} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{16} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{17} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{17} \end{bmatrix}$ wher e $C_{15} = T \oplus (D_0 + p_1 D_1) - \beta I_{lm}, C_{16} = \beta I_{lm}, C_{17} = T \oplus (D_0 + p_1 D_1).$

$$A_{01} = \begin{bmatrix} A_{01}^{11} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & A_{01}^{22} & \mathbf{0} & \mathbf{0} & A_{01}^{25} \\ \mathbf{0} & \mathbf{0} & A_{01}^{33} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & A_{01}^{44} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} & A_{01}^{55} \end{bmatrix},$$

 $A_{01}^{11} = \begin{bmatrix} q_1 D_1 & \mathbf{0} \\ \mathbf{0} & \mathbf{0} \end{bmatrix}, A_{01}^{22} = I_S \otimes I_n \otimes q_1 D_1, A_{01}^{25} = I_S \otimes e_n \alpha \otimes \psi I_m, A_{01}^{33} = \begin{bmatrix} q_1 D_1 & \mathbf{0} \\ \mathbf{0} & \mathbf{0} \end{bmatrix}, A_{01}^{44} = I_S \otimes I_n \otimes q_1 D_1, A_{01}^{55} = I_S \otimes I_l \otimes q_1 D_1,$

$$A_{10} = \begin{bmatrix} A_{10}^{11} & A_{10}^{12} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ A_{10}^{21} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & A_{10}^{33} & A_{10}^{34} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & A_{10}^{43} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} & A_{10}^{55} \end{bmatrix}$$

wher e

$$A_{10}^{11} = I_{S+1} \otimes \sigma I_m, A_{10}^{12} = \begin{bmatrix} \mathbf{0} \\ I_S \otimes \delta \gamma \otimes I_m \end{bmatrix}, A_{10}^{21} = \begin{bmatrix} \mathbf{0} & I_S \otimes e_n \otimes \sigma I_m \end{bmatrix}, A_{10}^{33} = I_{S+1} \otimes \sigma I_m,$$
$$A_{10}^{34} = \begin{bmatrix} \mathbf{0} \\ I_S \otimes \delta \gamma \otimes I_m \end{bmatrix}, A_{10}^{43} = \begin{bmatrix} \mathbf{0} & I_S \otimes e_n \otimes \sigma I_m \end{bmatrix}, A_{10}^{55} = I_S \otimes \sigma I_{lm}.$$

$$F_1 = \begin{bmatrix} F_1^{11} & F_1^{12} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ F_1^{21} & F_1^{22} & F_1^{23} & \mathbf{0} & \mathbf{0} \\ F_1^{31} & \mathbf{0} & F_1^{33} & F_1^{34} & \mathbf{0} \\ \mathbf{0} & F_1^{42} & F_1^{43} & F_1^{44} & \mathbf{0} \\ F_1^{51} & \mathbf{0} & \mathbf{0} & \mathbf{0} & F_1^{55} \end{bmatrix},$$

,

$$\text{wher e} \quad F_1^{11} = \begin{bmatrix} C_{18} & 0 & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{19} \\ 0 & C_{20} & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{19} \\ 0 & 0 & C_{20} & \cdots & 0 & 0 & \cdots & 0 & C_{19} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & 0 & \cdots & 0 & C_{21} & \cdots & 0 & 0 \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & 0 & \cdots & 0 & C_{21} & \cdots & 0 & 0 \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & 0 & \cdots & 0 & 0 & 0 & \cdots & 0 & C_{21} \\ 0 & 0 & 0 & \cdots & 0 & 0 & 0 & \cdots & 0 & C_{21} \\ 0 & 0 & 0 & \cdots & 0 & 0 & 0 & \cdots & 0 & C_{21} \\ 0 & 0 & 0 & \cdots & 0 & 0 & 0 & \cdots & 0 & C_{21} \\ 0 & 0 & 0 & \cdots & 0 & 0 & 0 & \cdots & 0 & C_{21} \\ 0 & 0 & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{23} \\ 0 & 0 & C_{22} & 0 & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{23} \\ 0 & 0 & C_{22} & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{23} \\ 0 & 0 & C_{22} & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{23} \\ 0 & 0 & C_{22} & \cdots & 0 & 0 & \cdots & 0 & C_{23} \\ 0 & 0 & C_{22} & \cdots & 0 & 0 & \cdots & 0 & C_{24} \\ \text{wher e} C_{22} & = U \oplus (D_0 + p_1 D_1) + [(q_2 \delta - \delta) - (\psi + \sigma + \beta)]_{Im}, C_{23} = \beta I_{nm}, \\ C_{24} & = U \oplus (D_0 + p_1 D_1) + [(q_2 \delta - \delta) - (\psi + \sigma + \beta)]_{Imn}, C_{23} = \beta I_{nm}, \\ C_{24} & = U \oplus (D_0 + p_1 D_1) + [(q_2 \delta - \delta) - (\psi + \sigma + \beta)]_{Imm}, C_{23} = \beta I_{nm}, \\ C_{24} & = U \oplus (D_0 + p_1 D_1) + [(q_2 \delta - \delta) - (\psi + \sigma + \beta)]_{Imm}, C_{23} = \beta I_{nm}, \\ C_{24} & = U \oplus (D_0 + p_1 D_1) + [(q_2 \delta - \delta) - (\psi + \sigma + \beta)]_{Imm}, C_{23} = \beta I_{nm}, \\ C_{24} & = U \oplus (D_0 + p_1 D_1) + [(q_2 \delta - \delta) - (\psi + \sigma + \beta)]_{Imm}, F_1^{31} = I_{5+1} \otimes \eta I_{m}, \\ C_{24} & = U \oplus (D_0 + p_1 D_1) + [(q_2 \delta - \delta) - (\psi + \sigma + \beta)]_{Imm}, F_1^{31} = I_{5+1} \otimes \eta I_{m}, \\ C_{24} & = U \oplus (D_0 + p_1 D_1) + [(q_2 \delta - \delta) - (\psi + \sigma + \beta)]_{Imm}, F_1^{31} = I_{5+1} \otimes \eta I_{m}, \\ C_{26} & 0 & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{28} \\ 0 & 0 & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{28} \\ 0 & 0 & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{28} \\ 0 & 0 & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{30} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{30} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{30} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & 0 & \cdots & 0 & 0 & \cdots & 0 & C_{30} \\ 0 & 0 &$$

 $\begin{bmatrix} \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{C}_{31} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{C}_{31} \end{bmatrix}$ wher $\mathbf{e} \ C_{29} = \theta U \oplus (D_0 + p_1 D_1) + [(q_2 \delta - \delta) - (\sigma + \eta + \beta)] I_{nm}, \ C_{30} = \beta I_{nm}, \ C_{31} = \theta U \oplus (D_0 + p_1 D_1) + [(q_2 \delta - \delta) - (\sigma + \eta)] I_{nm}.$

$$F_{2} = \begin{bmatrix} \mathbf{0} & F_{2}^{12} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} \end{bmatrix},$$

wher e $F_{2}^{12} = \begin{bmatrix} \mathbf{0} \\ I_{S} \otimes \delta \gamma \otimes I_{m} \end{bmatrix}, F_{2}^{34} = \begin{bmatrix} \mathbf{0} \\ I_{S} \otimes \delta \gamma \otimes I_{m} \end{bmatrix},$
$$A = \begin{bmatrix} A^{11} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ A^{21} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & A^{33} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & A^{43} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} & A^{55} \end{bmatrix},$$

where $A^{11} = I_{S+1} \otimes \sigma I_m$, $A^{21} = \begin{bmatrix} \mathbf{0} & I_S \otimes e_n \otimes \sigma I_m \end{bmatrix}$, $A^{33} = I_{S+1} \otimes \sigma I_m$, $A^{43} = \begin{bmatrix} \mathbf{0} & I_S \otimes e_n \otimes \sigma I_m \end{bmatrix}$, $A^{53}_{10} = \begin{bmatrix} \mathbf{0} & I_S \otimes e_l \otimes \sigma I_m \end{bmatrix}$. $A^{55} = I_S \otimes \sigma I_{lm}$,

Stability condition for Model I

To discuss the stability condition, we firs consider the generator matrix $F = F_0 + F_1 + F_2$. If $\chi = (\chi_0, \chi_1, \chi_2, \chi_3, \chi_4) = (\chi_{00}, \chi_{01}, \dots, \chi_{0s}, \chi_{0s+1}, \dots, \chi_{0s}, \chi_{11}, \chi_{12}, \dots, \chi_{1s}, \chi_{1s+1}, \dots, \chi_{1s}, \chi_{20}, \chi_{21}, \dots, \chi_{2s}, \chi_{2s+1}, \dots, \chi_{2s}, \chi_{31}, \chi_{32}, \dots, \chi_{3s}, \chi_{3s+1}, \dots, \chi_{3s}, \chi_{41}, \chi_{42}, \dots, \chi_{4s}, \chi_{4s+1}, \dots, \chi_{4s})$.

The vector χ represents the invariant vector of matrix F. Consequently, we have the relations $\chi F = 0$ and $\chi e = 1$. For the Markov process with a QBD structure to exhibit stability, our model must satisfy the condition $\chi F_0 e < \chi F_2 e$. This condition is both necessary and sufficient for the stability of the queueing model under study and reduces to the inequality $\lambda < \mu$.

3.2. QBD process for Model II

In accordance with the assumptions outlined in the "Model Description" section, we will now examine Model II, while solely modifying the ordering policy from (s, S) to (s, Q). The generator matrix of the process for the (s, Q) policy takes on the following form:

$$\tilde{\mathbf{Q}} = \begin{bmatrix} \tilde{A}_{00} & A_{01} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \dots \\ A_{10} & \tilde{F}_1 & F_0 & \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \dots \\ A & F_2 & \tilde{F}_1 & F_0 & \mathbf{0} & \mathbf{0} & \dots & \dots \\ A & \mathbf{0} & F_2 & \tilde{F}_1 & F_0 & \mathbf{0} & \dots & \dots \\ A & \mathbf{0} & \mathbf{0} & F_2 & \tilde{F}_1 & F_0 & \dots & \dots \\ \vdots & \vdots & \vdots & \ddots & \ddots & \ddots & \dots & \dots \\ \vdots & \vdots & \vdots & \ddots & \ddots & \ddots & \dots & \dots \end{bmatrix}$$

The entries in the block matrices of \tilde{Q} are define as follows,

$$\tilde{A}_{00}^{55} = \begin{bmatrix} C_{15} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{16} \\ \mathbf{0} & C_{15} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{16} \\ \mathbf{0} & \mathbf{0} & C_{15} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{16} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{17} & \dots & \mathbf{0} & \mathbf{0} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} \\ \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots & \vdots & \vdots \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & \mathbf{0} & \dots & \mathbf{0} & C_{17} \end{bmatrix},$$

$$\tilde{F}_1 = \begin{bmatrix} \tilde{F}_1^{11} & \tilde{F}_1^{12} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \tilde{F}_1^{21} & \tilde{F}_1^{22} & \tilde{F}_1^{23} & \mathbf{0} & \mathbf{0} \\ \tilde{F}_1^{31} & \mathbf{0} & \tilde{F}_1^{33} & \tilde{F}_1^{34} & \mathbf{0} \\ \mathbf{0} & \tilde{F}_1^{42} & \tilde{F}_1^{43} & \tilde{F}_1^{44} & \mathbf{0} \\ \tilde{F}_1^{51} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \tilde{F}_1^{55} \end{bmatrix},$$

wher e

$$\tilde{F}_1^{31} = I_{S+1} \otimes \eta I_m, \tilde{F}_1^{34} = \begin{bmatrix} \mathbf{0} \\ I_S \otimes \gamma \otimes D_1 \end{bmatrix},$$

 \tilde{F}_1^{12}

$$\tilde{F}_1^{42} = I_{S+1} \otimes \eta I_{nm}, \, \tilde{F}_1^{43} = \begin{bmatrix} I_S \otimes \theta U^0 \otimes I_m & \mathbf{0} \end{bmatrix},$$

	$\left[C_{29}\right]$	0	0		0	0		C_{30}	0		0	0]	
	0	C_{29}	0		0	0	•••	0	C_{30}		0	0	
	0	0	C_{29}		0	0		0	0		0	0	
		÷	÷	·	÷	÷	÷	÷	÷	÷	÷	:	
	0	0	0		C_{29}	0		0	0		0	C_{30}	
~ 14	0	0	0		0	C_{31}		0	0		0	0	
$F_1^{\pi\pi}$	= :	÷	÷	·	÷	÷	÷	÷	÷	÷	÷	:	,
	0	0	0		0	0		C_{31}	0		0	0	
	0	0	0		0	0		0	C_{31}		0	0	
		÷	÷	·	÷	÷	÷	÷	÷	÷	:	:	
	0	0	0		0	0		0	0		C_{31}	0	
	6	0	0		0	0		0	0		0	C_{31}	
$\tilde{F}_1^{51} = \begin{bmatrix} 0 & I_S \otimes \\ \end{bmatrix}$	$T^0 \otimes I_m$],											
	$\begin{bmatrix} C_{32} \end{bmatrix}$	0	0		0	0		C_{33}	0		0	0]	
	0	C_{32}	0		0	0		0	C_{33}		0	0	
	0	0	C_{32}	• • •	0	0	• • •	0	0	• • •	0	0	
		÷	÷	·	÷	÷	÷	÷	÷	÷	÷	:	
	0	0	0		C_{32}	0		0	0		0	C ₃₃	
ĩ 55	_ 0	0	0		0	C_{34}		0	0		0	0	
F_1	= :	÷	÷	·	÷	÷	÷	÷	÷	÷	÷	:	,
	0	0	0		0	0		C_{34}	0		0	0	
	0	0	0		0	0		0	C_{34}		0	0	
		÷	÷	·	÷	÷	÷	÷	÷	÷	÷	:	
	0	0	0		0	0		0	0		C_{34}	0	
	6	0	0		0	0		0	0		0	<i>C</i> ₃₄	

Stability condition for Model II

To discuss the stability condition, we firs consider the generator matrix $F = F_0 + \tilde{F}_1 + F_2$. If $\chi = (\chi_0, \chi_1, \chi_2, \chi_3, \chi_4) = (\chi_{00}, \chi_{01}, \dots, \chi_{0s}, \chi_{0s+1}, \dots, \chi_{0Q}, \dots, \chi_{0S}, \chi_{11}, \chi_{12}, \dots, \chi_{1s}, \chi_{1s+1}, \dots, \chi_{1Q}, \dots, \chi_{1s}, \chi_{2s}, \chi_{2s}, \chi_{2s+1}, \dots, \chi_{2Q}, \dots, \chi_{2s}, \chi_{31}, \chi_{32}, \dots, \chi_{3s}, \chi_{3s+1}, \dots, \chi_{3Q}, \dots, \chi_{3S}, \chi_{41}, \chi_{42}, \dots, \chi_{4s}, \chi_{4s+1}, \dots, \chi_{4Q}, \dots, \chi_{4S})$. Considering the QBD structure of the Markov process, stability exists in our model if it satisfie the condition $\chi F_0 e < \chi F_2 e$. This condition is both necessar y and sufficien for the stability of this queueing model under study, and it reduces to $\lambda < \mu$.

3.3. The stationar y probability vector

Let X be the stationar y probability vector of the infinitesimal generator \mathbb{Q} of the process {X(t): $t \ge 0$ }. The subdivision of $X = (x_0, x_1, x_2, ...)$, where x_0 is of dimension 2(S+1)m + 2Snm and $x_1, x_2, ...$ are of dimension 2(S+1)m + 2Snm + Slm. As X is a vector satisfie the relation $X\mathbb{Q} = 0$ and Xe = 1. The probability vector X follows a matrix geometric structure under the steady state is

$$x_j = x_1 R^{j-1}, \ j \ge 2$$
 (2)

where R is the quadratic equation's lowest non-negative solution $R^2F_2 + RF_1 + F_0 = 0$ and the vector x_0, x_1 are obtained with the help of succeeding equations:

$$x_0 A_{00} + x_1 A_{10} + \sum_{i=2}^{\infty} x_i A = 0,$$
(3)

$$x_0 A_{01} + x_1 [F_1 + RF_2] = 0, (4)$$

subject to a condition normalization

$$x_0 e_{2(S+1)m+2Snm} + x_1 [I-R]^{-1} e_{2(S+1)m+2Snm+Slm} = 1.$$
(5)

The rate matrix R can be computed with the help of the following iteration formula which has been suggested by Neuts [10] $R(n+1) = -F_0F_1^{-1} - R^2(n)F_2F_1^{-1}$ for $n \ge 0$ where R(0) = 0. Since F_1^{-1} and $(F_0 + R_2F_2)$ are positive, the rate matrix R will converge and so the entries of R will increase monotonically in the successive eiterations. Iteration may be terminated when the condition $max_{i,j}[R_{ij}(n+1) - R_{ij}(n)] < e$ is attained. Here, e denotes the degree of accuracy and R(n) indicates the value of the rate matrix at the n-th iteration.

4. System characteristics

- Probability that the server is idle in regular process $P_{INM} = \sum_{i=0}^{\infty} \sum_{u_1=0}^{S} \sum_{u_4=1}^{m} x_{i0u_1u_4}.$
- Probability that the server is idle in working vacation process $P_{IWV} = \sum_{i=0}^{\infty} \sum_{u_1=0}^{S} \sum_{u_4=1}^{m} x_{i2u_1u_4}$.
- Probability that the server is busy in regular process $P_{BNM} = \sum_{i=0}^{\infty} \sum_{u_1=1}^{S} \sum_{u_3=1}^{n} \sum_{u_4=1}^{m} x_{i1u_1u_3u_4}$.
- Probability that the server is busy in working vacation $P_{BWV} = \sum_{i=0}^{\infty} \sum_{u_1=1}^{S} \sum_{u_3=1}^{n} \sum_{u_4=1}^{m} x_{i3u_1u_3u_4}.$
- Probability that the server is breakdown $P_{BD} = \sum_{i=1}^{\infty} \sum_{u_1=1}^{S} \sum_{u_2=1}^{l} \sum_{u_4=1}^{m} x_{i4u_1u_2u_4}.$
- Expected number of customers in the orbit $E_{orbit} = \sum_{i=1}^{\infty} ix_i e.$
- Probability that the server is busy $P_{Busy} = P_{BNM} + P_{BWV}$.
- Expected number of customers in the system $E_{system} = E_{orbit} + P_{Busy}$.
- Expected number of items in the inventor y level $E_{IL} = \sum_{i=0}^{\infty} \sum_{u_1=1}^{S} \sum_{u_4=1}^{m} u_1 x_{i0u_1u_4} + \sum_{i=0}^{\infty} \sum_{u_1=1}^{n} \sum_{u_3=1}^{m} \sum_{u_4=1}^{m} u_1 x_{i1u_1u_3u_4} + \sum_{i=0}^{\infty} \sum_{u_1=1}^{n} \sum_{u_4=1}^{m} u_1 x_{i2u_1u_4} + \sum_{i=0}^{\infty} \sum_{u_1=1}^{n} \sum_{u_4=1}^{m} u_1 x_{i31u_1u_2u_3u_4} + \sum_{i=1}^{\infty} \sum_{u_1=1}^{S} \sum_{u_1=1}^{l} \sum_{u_2=1}^{l} \sum_{u_4=1}^{m} u_1 x_{i4u_1u_2u_4}.$ • Expected reorder rate $E_R = \sum_{i=0}^{\infty} \sum_{u_3=1}^{n} \sum_{u_4=1}^{m} \sum_{u_{10}=1}^{m} x_{i1(s+1)u_3u_4} (U^0 \otimes I_m)e + \sum_{i=0}^{\infty} \sum_{u_3=1}^{n} \sum_{u_4=1}^{m} x_{i3(s+1)u_3u_4} (\theta U^0 \otimes I_m)e.$

• The effective retrial rate

$$\Delta = \delta \sum_{i=1}^{\infty} \sum_{u_1=1}^{S} \sum_{u_4=1}^{m} x_{i0u_1u_4} + \delta \sum_{i=1}^{\infty} \sum_{u_1=1}^{S} \sum_{u_4=1}^{m} x_{i2u_1u_4}.$$

5. Cost Analysis

The total cost for our model is given below, with the cost elements (per unit time) related to various system measures.

$$TC = c_w E_{system} + c_h E_{IL} + c_s E_R$$

wher e

• *TC*: Total cost (per unit time)

- c_h : The inventory holding cost (per unit time)
- c_w : Waiting cost of a customer in the system (per unit time)
- *c_s*: Setup cost (per order)

6. NUMERICAL IMPLEMENTATION

To compute numerical outcomes, we have employed diverse MAP demonstrations for the incoming arrival in a manner that ensures their mean values are 1, as recommended by [5].

• Erlang arrival (ERA):

$$D_0 = \begin{bmatrix} -2 & 2 \\ 0 & -2 \end{bmatrix} D_1 = \begin{bmatrix} 0 & 0 \\ 2 & 0 \end{bmatrix}$$

• Exponential arrival (EXA):

$$D_0 = [-1]D_1 = [1]$$

• Hyper exponential arrival (*HEXA*):

$$D_0 = \begin{bmatrix} -1.90 & 0\\ 0 & -0.19 \end{bmatrix} D_1 = \begin{bmatrix} 1.710 & 0.190\\ 0.171 & 0.019 \end{bmatrix}$$

Consider the following PH-distributions for the service and repair progression: • Erlang service (*ERS*):

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$$\gamma = \begin{bmatrix} 1, 0 \end{bmatrix}$$
 $U = \begin{bmatrix} -2 & 2 \\ 0 & -2 \end{bmatrix}$

• **Erlang repair** (*ERR*):

$$\alpha = \begin{bmatrix} 1, 0 \end{bmatrix} \quad T = \begin{bmatrix} -2 & 2 \\ 0 & -2 \end{bmatrix}$$

• **Exponential service** (*EXS*):

$$\gamma = \begin{bmatrix} 1 \end{bmatrix} \quad U = \begin{bmatrix} -1 \end{bmatrix}$$

• **Exponential repair** (*EXR*):

$$\boldsymbol{\omega} = \begin{bmatrix} 1 \end{bmatrix} \quad T = \begin{bmatrix} -1 \end{bmatrix}$$

• Hyper exponential service (*HEXS*):

$$\gamma = [0.8, 0.2]$$
 $U = \begin{bmatrix} -2.8 & 0\\ 0 & -0.28 \end{bmatrix}$

• Hyper exponential repair (*HEXR*):

$$\alpha = [0.8, 0.2]$$
 $T = \begin{bmatrix} -2.8 & 0\\ 0 & -0.28 \end{bmatrix}$

Illustration 1

For this both policies, it was assumed that values of all parameters of the QIS were fixe except the service rate μ : $\lambda = 1$, $\eta = 3$, $\theta = 0.6$, $\tau = 2$, $\beta = 2$, $\psi = 1$, $\delta = 3$, $\sigma = 0.5$, $p_1 = p_2 = 0.6$, $q_1 = q_2 = 0.4$, s = 5, S = 15.

Here, we compare and analyse the two policy (s, S) and (s, Q) as follows in tables 1-6:

- First, we observe that both E_{system} and E_{orbit} in Table 1-6 under varying service rate μ , it is gradually decreases as μ increase for both (s, S) and (s, Q) but the notable is (s, S) policy give the minimum for both E_{system} and E_{orbit} .
- Observe the service times, E_{system} and E_{orbit} are decreases highly in HEXS and slowly decrease in ERS than all other service times. Likewise, from the view point of arrival times, E_{system} and E_{orbit} are decreases highly for HEXA compared to other arrival times.

EDC EVC HEVC							
LK3			L.	A.5	ПЕАЗ		
μ	E _{system}	E _{orbit}	E_{system}	E _{orbit}	E_{system}	E _{orbit}	
15	0.081396697	0.047355675	0.116583261	0.046932851	0.060209747	0.031898478	
16	0.075864324	0.043882684	0.109224350	0.043648505	0.057304727	0.030565025	
17	0.071064407	0.040901610	0.102739862	0.04079181	0.054674483	0.029325579	
18	0.066854402	0.038311241	0.096982359	0.038284564	0.052279029	0.028171817	
19	0.063128015	0.036037241	0.091835886	0.036066509	0.050086560	0.027096253	
20	0.059803954	0.034023538	0.087207964	0.034090466	0.048071247	0.02609211	
21	0.056818744	0.032226894	0.083023918	0.032318974	0.046211764	0.025153247	
22	0.054121959	0.030613354	0.079222779	0.030721913	0.044490267	0.024274106	
23	0.051672939	0.029155827	0.075754267	0.029274789	0.042891663	0.023449656	
24	0.049438484	0.027832404	0.072576547	0.027957481	0.041403065	0.022675351	

Table 1: Service rate (μ) vs E_{system} and E_{orbit} - ERA

Table 2: Service rate (μ) vs E_{system} and E_{orbit} - EXA

ERS			EZ	XS	HEXS		
μ	E _{system}	E _{orbit}	Esystem	E _{orbit}	Esystem	E _{orbit}	
15	0.093658859	0.057831180	0.125620027	0.057370051	0.077226462	0.047628434	
16	0.087616380	0.053656465	0.117884279	0.053393412	0.073004243	0.044783511	
17	0.082319352	0.050040468	0.111041640	0.049917853	0.069231262	0.042257589	
18	0.077636049	0.046878488	0.104946594	0.046856002	0.065837924	0.039999559	
19	0.073464370	0.044090388	0.099483485	0.044139417	0.062768568	0.037968788	
20	0.069723889	0.041613800	0.094559255	0.041713775	0.059978093	0.036132537	
21	0.066350351	0.039399467	0.090098203	0.039535447	0.057429527	0.034464111	
22	0.063291771	0.037407970	0.086038129	0.037569008	0.055092251	0.032941515	
23	0.060505619	0.035607397	0.082327459	0.035785419	0.052940673	0.031546455	
24	0.057956750	0.033971637	0.078923079	0.034160655	0.050953225	0.030263586	

	ERS		E	XS	HEXS		
μ	E_{system}	E _{orbit}	E_{system}	E _{orbit}	E_{system}	E _{orbit}	
15	0.130072755	0.085272901	0.140741030	0.072324015	0.085907558	0.047067013	
16	0.118644770	0.076620377	0.131673874	0.066854199	0.080218556	0.043713552	
17	0.109278270	0.069644502	0.123722961	0.062135811	0.075394726	0.040903528	
18	0.101432497	0.063889862	0.116692238	0.058026255	0.071233209	0.03850289	
19	0.094745436	0.059054418	0.110429349	0.054416549	0.06759258	0.036419856	
20	0.088964620	0.054929433	0.104814044	0.051222021	0.064370838	0.034589272	
21	0.083908013	0.051365737	0.099750091	0.048375934	0.061492291	0.032963458	
22	0.079440679	0.048253720	0.095159543	0.045824997	0.058899399	0.031506611	
23	0.075460231	0.045510930	0.090978563	0.043526164	0.056547500	0.030191241	
24	0.071887408	0.043074081	0.087154360	0.041444300	0.054401305	0.02899583	

Table 3: Service rate (μ) vs E_{system} and E_{orbit} - HEXA

Table 4: Service rate (μ) vs E_{system} and E_{orbit} - ERA

ERS			E	XS	HEXS		
μ	Esystem	E _{orbit}	Esystem	E _{orbit}	Esystem	E _{orbit}	
15	0.082004602	0.047355519	0.116584109	0.046933442	0.060824563	0.031913956	
16	0.076429926	0.043882824	0.109225231	0.043649085	0.057874696	0.030578216	
17	0.071593705	0.040901916	0.102740765	0.040792375	0.055206267	0.029336964	
18	0.067352119	0.038311641	0.096983274	0.038285111	0.052777843	0.028181749	
19	0.063597952	0.036037694	0.091836807	0.036067038	0.050556568	0.027104999	
20	0.060249224	0.034024019	0.087208889	0.034090977	0.048515832	0.026099873	
21	0.057241938	0.032227388	0.083024844	0.032319470	0.046633719	0.025160188	
22	0.054525258	0.030613851	0.079223704	0.030722393	0.044891928	0.024280350	
23	0.052058203	0.029156322	0.075755191	0.029275254	0.043275004	0.023455306	
24	0.049807313	0.027832894	0.072577470	0.027957933	0.041769774	0.022680491	

	ERS		E	XS	HEXS		
μ	Esystem	E _{orbit}	Esystem	E _{orbit}	Esystem	E _{orbit}	
15	0.094342828	0.057831783	0.125622511	0.057371230	0.077912574	0.047638686	
16	0.088262387	0.053657353	0.117886912	0.053394652	0.073653585	0.044793161	
17	0.082931496	0.050041572	0.111044412	0.049919149	0.069847634	0.042266700	
18	0.078217783	0.046879757	0.104949496	0.046857350	0.066424553	0.040008185	
19	0.074018636	0.044091787	0.099486509	0.044140813	0.063328223	0.037976979	
20	0.070253213	0.041615303	0.094562394	0.041715216	0.060513165	0.036140334	
21	0.066856921	0.039401053	0.090101450	0.039536929	0.057942099	0.034471552	
22	0.063777495	0.037409625	0.086041476	0.037570530	0.055584149	0.032948633	
23	0.060972173	0.035609109	0.082330902	0.035786976	0.053413507	0.031553280	
24	0.058405612	0.033973398	0.078926612	0.034162246	0.051408424	0.030270142	

Table 5: Service rate (μ) vs E_{system} and E_{orbit} - EXA

Table 6: Service rate (μ) vs E_{system} and E_{orbit} - HEXA

ERS			E	XS	HEXS		
μ	E _{system}	E _{orbit}	Esystem	E _{orbit}	E_{system}	E _{orbit}	
15	0.131245994	0.085194321	0.14075261	0.072332391	0.087390312	0.047182656	
16	0.119735103	0.076569695	0.131688802	0.066864727	0.081577421	0.043823642	
17	0.110296386	0.069612267	0.123740628	0.062148038	0.076649406	0.041007718	
18	0.102387591	0.063870343	0.116712188	0.058039850	0.072399139	0.03860134	
19	0.09564524	0.059043966	0.110451236	0.054431263	0.068682030	0.036512935	
20	0.089815602	0.054925634	0.104837597	0.051237669	0.065393700	0.034677418	
21	0.084715599	0.051366937	0.099775098	0.048392369	0.062456649	0.033047113	
22	0.080209444	0.048258756	0.095185831	0.045842105	0.059811936	0.031586194	
23	0.07619406	0.045518963	0.091005993	0.043543856	0.057413806	0.030267136	
24	0.072589624	0.043084494	0.087182817	0.041462502	0.055226098	0.029068385	

Illustration 2

We picturise the consequences of the breakdo wn rate ψ against the P_{busy} . Fix $\lambda = 1$, $\mu = 15$, $\theta = 0.6$, $\eta = 3$, $\tau = 5$, $\beta = 2$, $\delta = 3$, $\sigma = 0.5$, $p_1 = p_2 = 0.6$, $q_1 = q_2 = 0.4$, s = 5, S = 15, these values satisfy the condition for stability. From the figures 2 - 4: we can explore that while increasing the server's breakdo wn rate (ψ), P_{busy} decreases for all feasible provisions of incoming arrival and service patter ns. As increase in breakdo wn rate indicates that customers will frequently be unable to access the server, which is decreases of P_{busy} is higher for *HEXA* and lower for *ERA*. Like wise, it is higher for *ERS* and lower for *HEXS*.

Illustration 3

To investigate the impact of the *TC* on both the service (μ) and repair (τ) rates in the Figur es 5-13. Fix $\lambda = 1$, $\sigma = 0.2$, $\theta = 0.6$, $\beta = 3$, $\delta = 3$, $p_1 = p_2 = 0.6$, $q_1 = q_2 = 0.4$, s = 5, S = 15, $C_H = 70$, $C_I = 110$, $C_R = 120$, such that the system lefto vers stable.

From the viewpoint of Figur es 5-13, we maximize both the service and repair rates for all possible groups of arrival and service times, we notice that the TC decreases. Consider the service times, TC decreases exceedingly for ERS and decreases moderately for EXS. Therefore, TC decreases slowly for ERA and rapidly for HEXA.



Figure 2: Breakdown rate vs. P_{busy}



Figure 4: Breakdown rate vs. P_{busy}



Figure 6: Service and repair rates vs. TC



Figure 3: Breakdown rate vs. P_{busy}



Figure 5: Service and repair rates vs. TC



Figure 7: Service and repair rates vs. TC



Figure 8: Service and repair rates vs. TC



Figure 10: Service and repair rates vs. TC



Figure 12: Service and repair rates vs. TC



Figure 9: Service and repair rates vs. TC



Figure 11: Service and repair rates vs. TC H_k/H_k/1



Figure 13: Service and repair rates vs. TC

7. CONCLUSION

A retrial inventor y model with MAP arrivals, PH-distributed service, working vacations, collision of orbital customers, flus out, balking, breakdo wn and repair has been investigated. The peculiarity of this model is that the server can offer service even in the vacation period and the system is always stable because of the flus out of the system. We have consider ed MAP for arrivals and would like to extend our models by considering BMAP for arrivals which is best suited for modelling arrivals which come in batches.

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